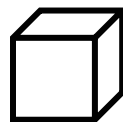


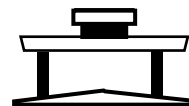
# Intelligent Fast 3D Printer

## Saturn 4 Ultra 16K





Tilt Release Technology For  
Ultra Fast Printing



Smart Auto Leveling



Smart Sensor: Resin Shortage Alert,  
Foreign Object Detection Alert



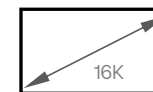
AI Camera Detection



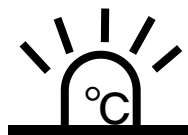
Real-time Monitoring  
Time-Lapse Photography



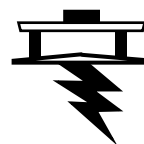
Embedded Wi-Fi  
Wi-Fi File Transfer &  
Cluster Printing



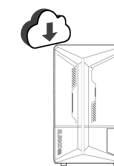
16K LCD  
Screen



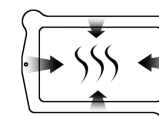
High Temperature  
Protection



Power-Loss Recovery



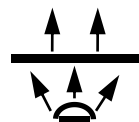
OTA Firmware Upgrade



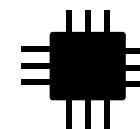
Resin Tank with  
Built-in Heater



Vertical Capacitive  
Touch Screen



COB & FCLS (Fresnel  
Collimating Light Source)



System Solution

# Durable Design with a Futuristic Stance

With its sleek all-metal body and convenient flip top, this machine combines style and usability perfectly.



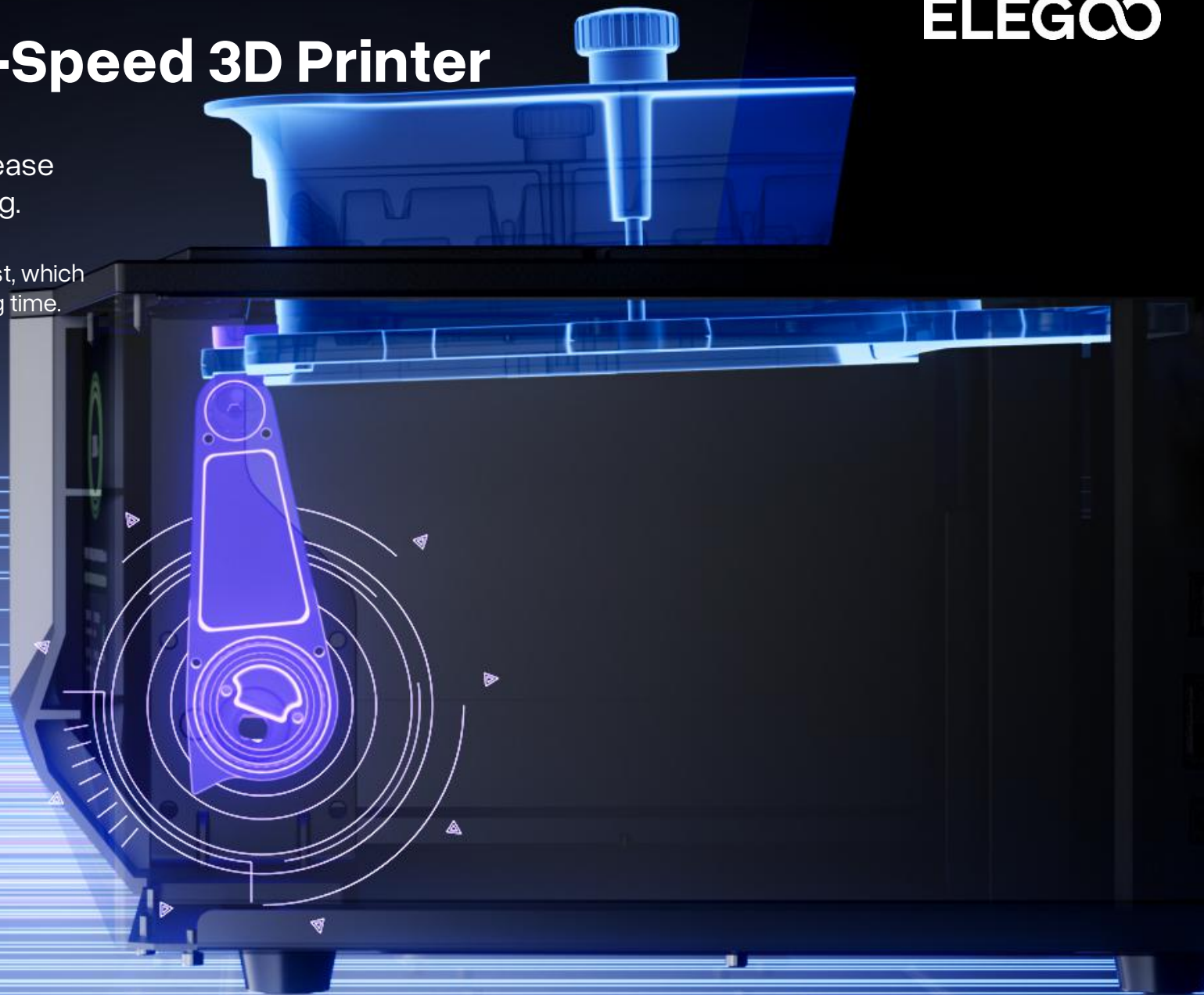
# The World's Leading High-Speed 3D Printer

No need for fast resin or ACF release films. With Tilt-Release Technology, you can experience real high-speed printing.

The light energy increased from  $4 \text{ mW/cm}^2$  to  $5 \text{ mW/cm}^2$ , a 25% boost, which shortens the resin curing time and significantly reduces overall printing time.



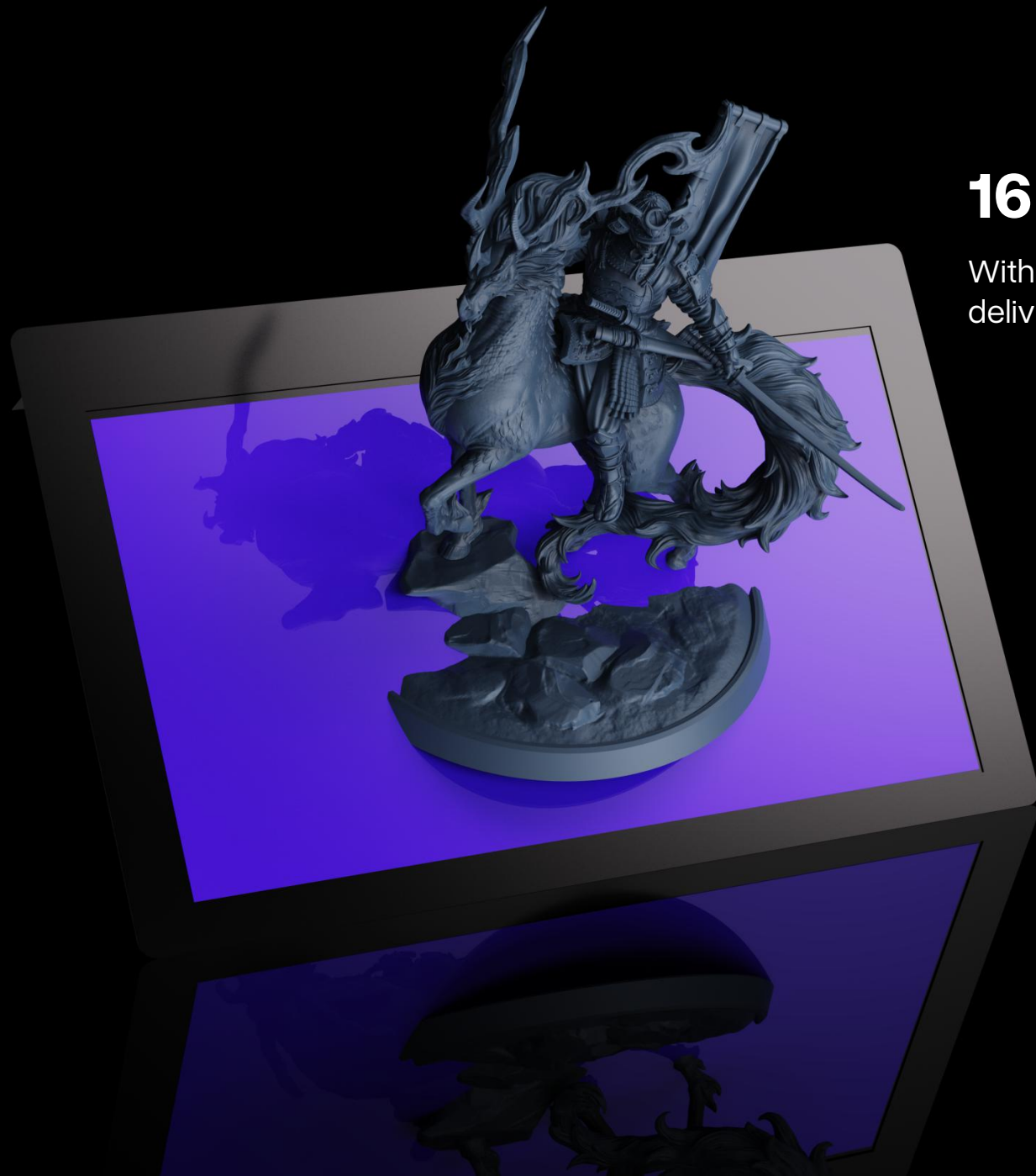
Drawbacks of ACF release film: prone to be damaged, poor light transmittance, and it may cause vertical lines in printed models.



## 16K Screen Beyond All Bounds

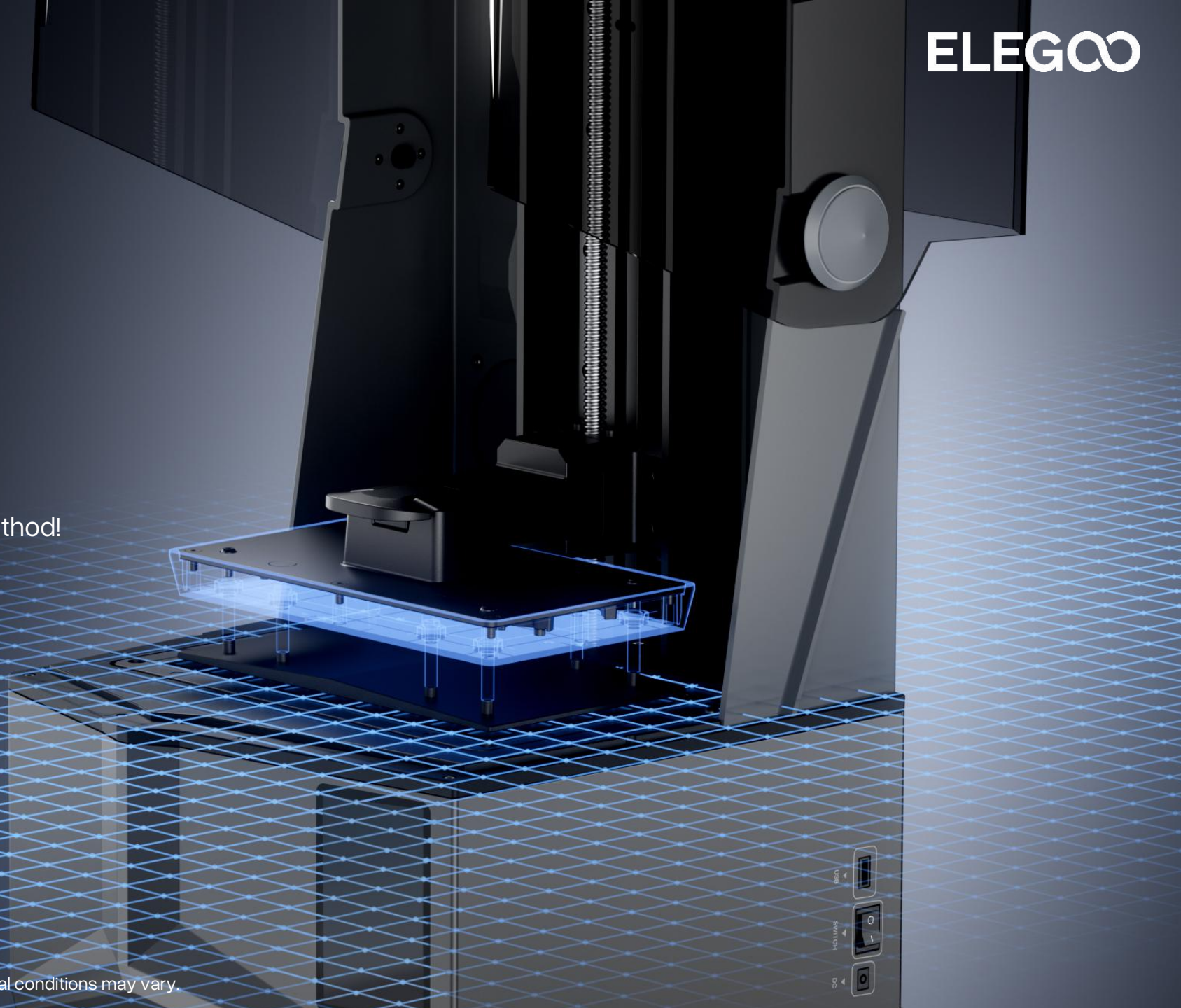
With an XY resolution of 15120 x 6230 px (14 x 19  $\mu\text{m}$ ), the machine delivers ultra-vivid colors and richer details in every print.

# 16K



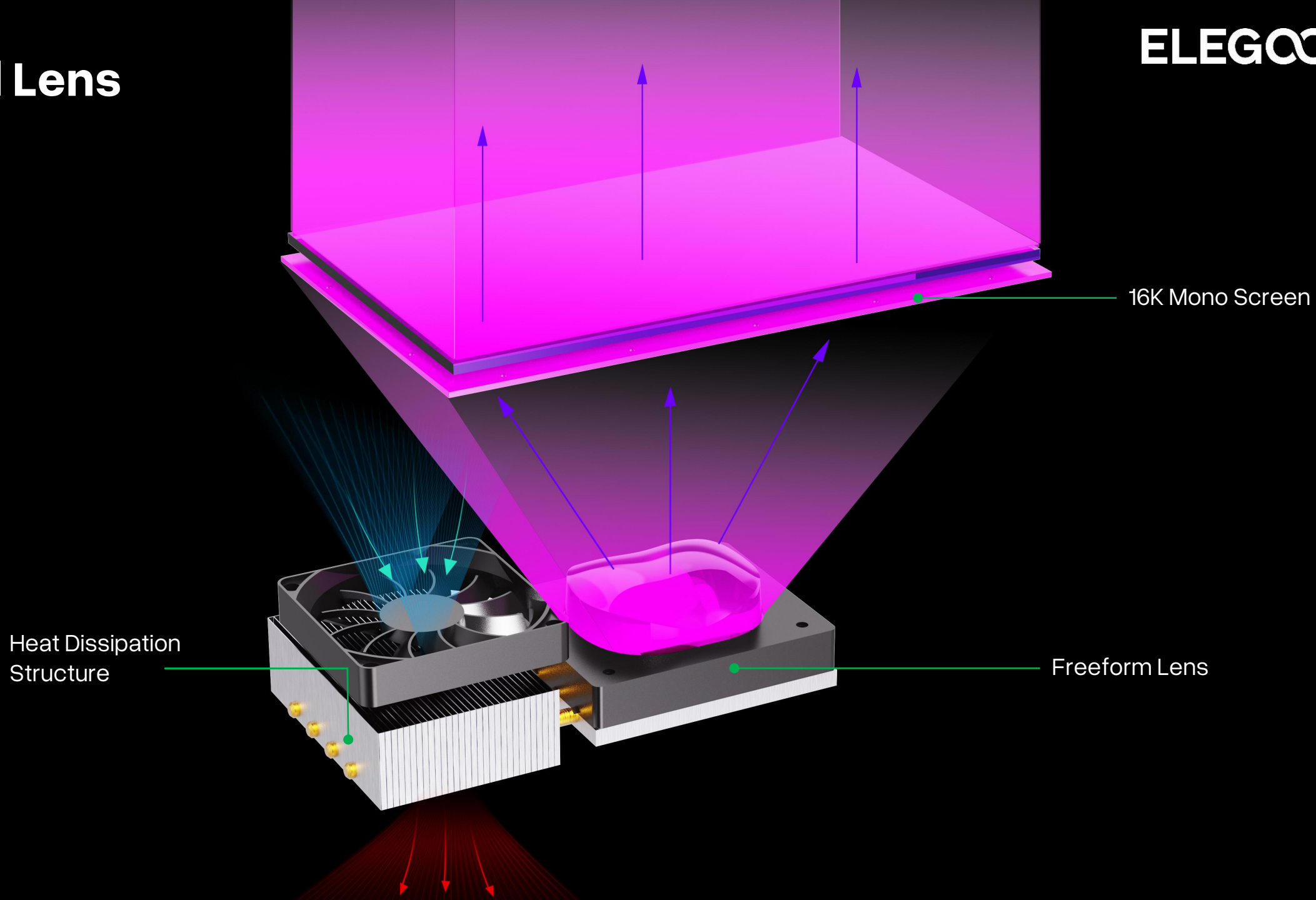
# Automatic Leveling

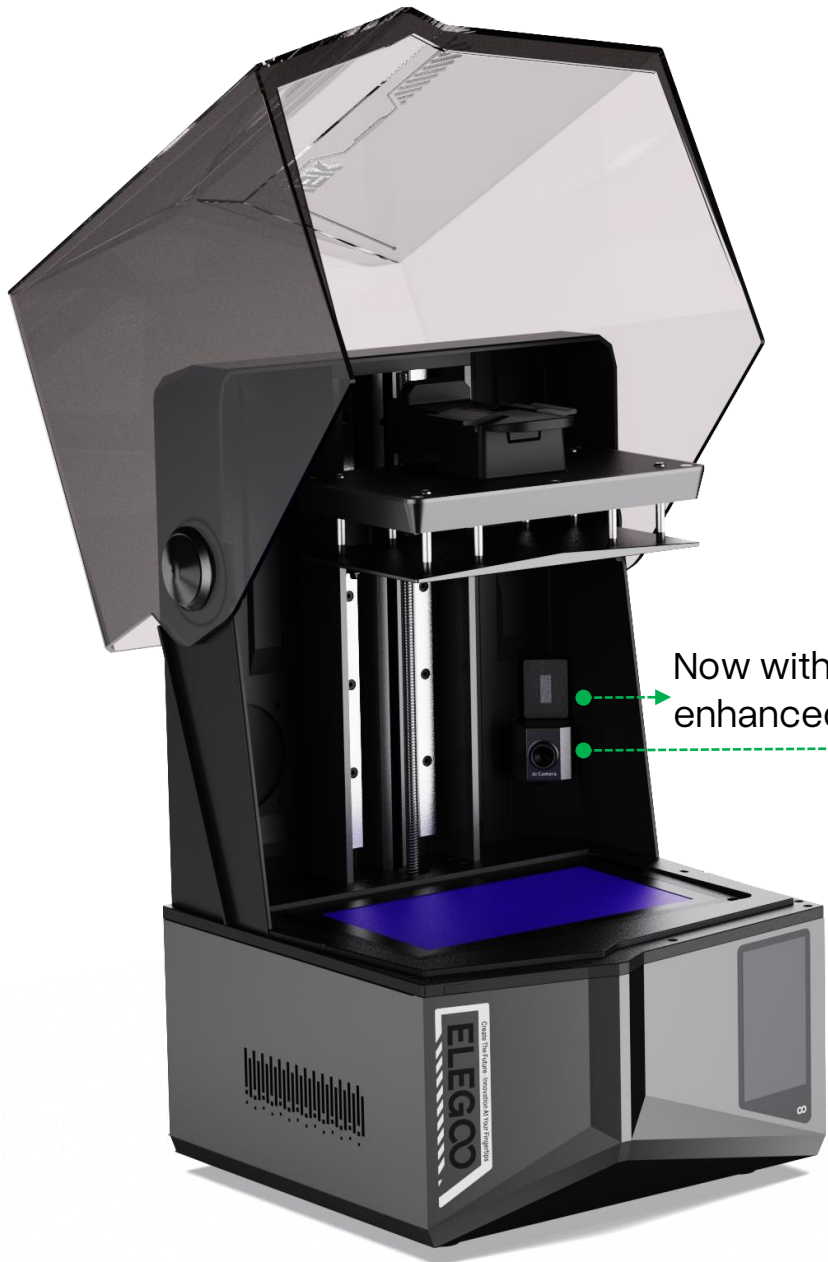
Print Out of the Box—no more A4 paper method!



# Fresnel Lens

ELEGOO

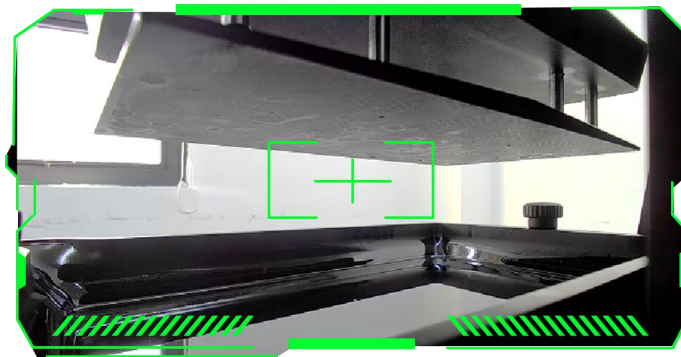




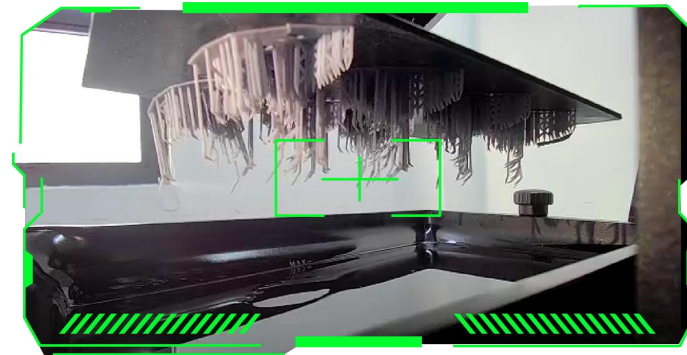
Now with enhanced lighting

## AI Camera Detection

1. Empty Build Plate Detection

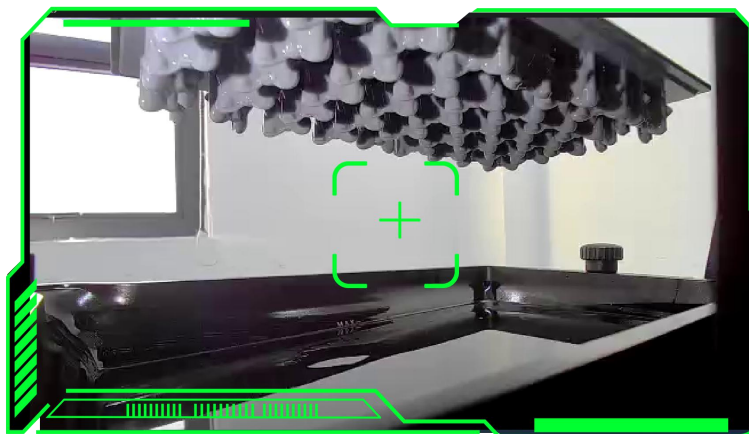


2. Warping Detection



## Real-Time Monitoring & Time-Lapse Photography

View the printing process in real time and record the whole printing process.



A large, 3D green ELEGOO logo is located in the upper left quadrant. It is surrounded by several smaller green icons: a clock, a magnifying glass, a speech bubble, a gear, a location pin, and a document. These icons are connected by thin green lines, suggesting a network or data flow. A large green arrow points from this area towards the central device.The central focus of the image is the ELEGOO I91K device, a black, angular, cylindrical object with a lens on the side. The text 'I91K' is printed vertically on its side. The device is set against a background of a dark, textured city map with green digital overlays. A green Wi-Fi signal icon is visible near the bottom right of the device, and a green speech bubble points to it from the bottom right corner.

I91K

# OTA Firmware Update

When the device is connected to the internet and an update is available, it will notify users of the new system version, and they can click to upgrade online.

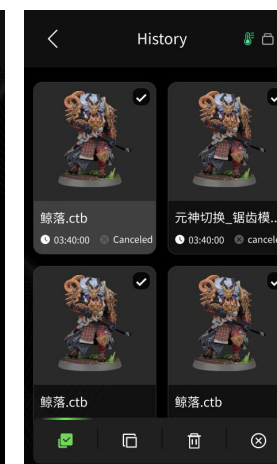
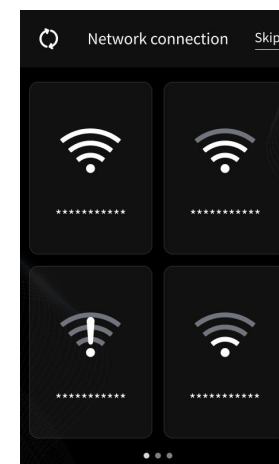
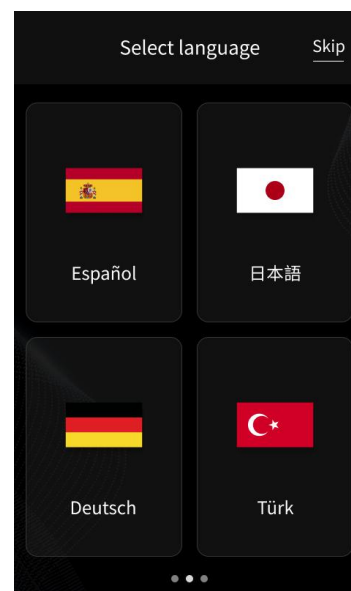
A green speech bubble callout is located in the bottom right corner of the image. It contains the text 'Embedded Wi-Fi' in white, bold, sans-serif font. The bubble points towards the Wi-Fi signal icon on the device.

Embedded Wi-Fi



## Multiple Languages Brand-New UI Design

12 supported languages: Chinese, English, Japanese, Korean, Portuguese, Russian, Turkish, German, Spanish, French, Dutch, and Italian.



Featured startup guide designed for first-time users to choose their preferred language.

# Saturn 4 Ultra 16K Specification

ELEGOO

System: EL3D-4.0  
Control Panel: 4-inch Capacitive Touch Screen  
Slicer: CHITUBOX  
Interface: USB Port & Wi-Fi  
AI Camera: 1920 x 1080

Technology: MSLA  
Light Source: COB (Wavelength 405 nm)  
XY Resolution: 14 x 19  $\mu\text{m}$  (15120 x 6230)  
Z-Axis Precision: 0.02 mm  
Layer Thickness: 0.01 – 0.2 mm  
Printing Speed (Max): 150 mm/h  
Power Requirement: 100–240 V; 50/60 Hz; 24 V, 6 A

Machine Dimension: 327.4 mm (L) x 329.2 mm (W) x 548 mm (H)  
Build Volume: 211.68 mm (L) x 118.37 mm (W) x 220 mm (H)  
Package Dimension: 650 mm (L) x 420 mm (W) x 430 mm (H)  
Net Weight: 16.1 kg  
Gross Weight: 18.7 kg

